



INSTALLATION INSTRUCTIONS

M14/M12 End Link Kit
2007 – 2021 Toyota Tundra 2wd/4wd
Part # 27.1412.160
No Revision (7/27/2022)



WHO SHOULD INSTALL THIS PRODUCT?

Progress LT Suspension products should only be installed by a qualified licensed mechanic experienced in the installation and removal of suspension components. Please read instructions from start to finish and verify the parts in the parts list before beginning installation.

Parts List

Description	Quantity
End link Assembly (M14/M12)	2
Spacer	2
M12 x 1.5 x 70 HHCS	2
M12 x 1.5 Nylock	2
M14 x 1.5 x 120 HHCS	2
1/2 MC2 flat washer	14

TECH NOTE: Use longer/shorter end links to improve the sway bar geometry for lifted/lowered vehicles. When the vehicle is at ride height the sway bar (moment arms) should be approximately parallel with the ground (Figure A). This will provide the best sway bar function and response.



Figure A

1. Park the vehicle on a smooth, level, asphalt or concrete surface. Block the front wheels. Jack up rear end of the truck and support the frame with jack stands.
2. Locate and remove the forward trailer hitch mounting bolts on both sides of the frame. (Figure B)



Figure B

3. Attach the end links to both sides of the frame as shown using the supplied M14 bolts, spacer, and washers. **NOTE: If the truck is not equipped with a hitch, place a washer from the hardware kit between the spacer and frame. This will space out the end link for proper alignment.** (Figure C)

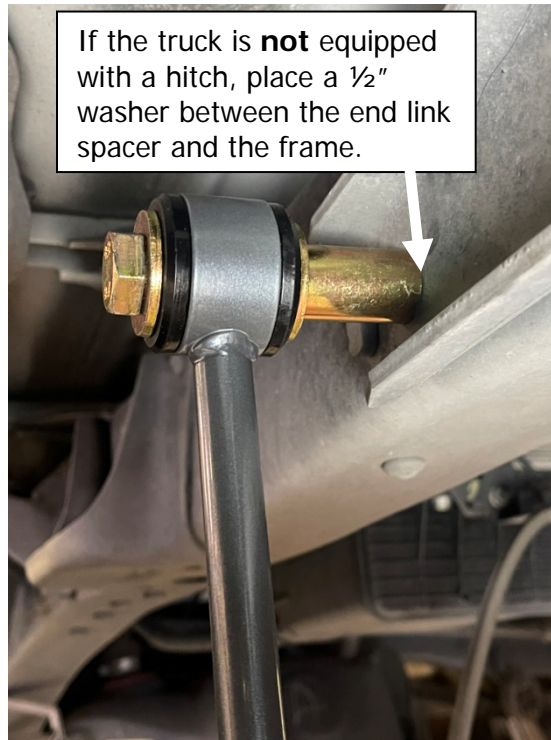


Figure C

4. Attach the sway bar to the end links using the M12 hardware placing the washer on the outside of the end link and outside of the bar (Figure D).



Figure D

5. Torque the top M14 end link bolts to 84-86 ft/lbs. Torque the lower end link M12 bolt to 52-56 ft/lbs. (Figure E & F)



Figure E



Figure F

Torque Check

Hardware	Torque
End link to Frame M14 bolts	84-86 ft/lbs
Lower End link M12 bolts	52-56 ft/lbs